

Date: Thursday, 04/09/2008 11:20:43 AM  
 User: Julie Lecocq

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HINGE  
 Job Number : 41807  
 Estimate Number : 11135  
 P.O. Number :  
 This Issue : 04/09/2008 S.O. No. :  
 Prsht Rev. : NC  
 First Issue : // Type : MACHINED PARTS  
 Previous Run : 36083  
 Written By :  
 Checked & Approved By : JLD 08.09.04  
 Comment : Est A 04.08.24 New Issue KJ/JLM

Part Number : D31619  
 Drawing Number : D3161 REV A2  
 Project Number : N/A  
 Drawing Revision : A2  
 Material :  
 Due Date : 08/09/2008 Qty: 12 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 MS2025737200 Piano Hinge



Comment: Qty.: 1.0000 Each(s)/Unit Total: 12.0000 Each(s)

Piano Hinge

Pick:

Qty	Part number	Description	Batch
1	MS20257-3-7200	Hinge	<u>M 101334</u>

FF 08/09/10

(12)

2.0 SMALL FAB 1 SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

(1) 72" Hinge makes (4) D3161-9 parts at 17" long

Cut to length as per Dwg D3161

FF 08/09/10

(12)

3.0 QC5 INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

S 08/09/10 (402)

4.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 74

AS 08/09/10 x(12)

5.0 QC21 FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

08/09/10

Job Completion



MF 08-09-10

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

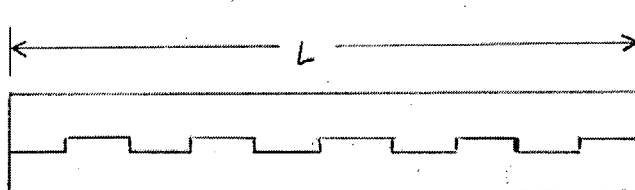
**NOTE:** Date & initial all entries

**DART**

DESIGN #	DRAWN BY #	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED RF	APPROVED #	DRAWING NO. D3161	REV. A SHEET 1 OF 1
DATE 02.04.24		TITLE HINGE	SCALE NTS
A	02.04.24	NEW ISSUE	
A1	04.02.27	ADDED D3161-5	
A2	04.06.30	ADD D3161-7 & D3161-9	

**RELEASED**  
02.04.24

P/N	LENGTH 'L'	DESCRIPTION
D3161-1	13.5"	HINGE (REPLACES MS20257-3-13.5 ON D2183)
D3161-3	15.0"	HINGE (REPLACES MS20257-3-15.0 ON D2950-041)
D3161-5	9.9"	HINGE
D3161-7	14.0"	HINGE
D3161-9	17.0"	HINGE

**NOTES:**

- ① MAKE FROM MS20257-3-7200 HINGE

SHOP COPY  
RETURN TO  
ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO. 41807

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